







**ROOFS** 

GREEN ROOFS
PLANTER BOXES

TECHNICAL DATA SHEET

NZ-TDS-32-FLAGON SFc

## **DESCRIPTION**

**FLAGON SFc** is a synthetic PVC-P membrane obtained by cast process, dimensionally stabilized by a  $50~g/m^2$  glass fibre reinforcement and coupled to  $200~g/m^2$  non-woven polyester felt support.

**FLAGON SFc** is a fully bonded system design for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal surfaces, FLAGON SFc can be fully adhered on insulation panels, concrete ceilings or existing waterproofing covering for the following general applications:

- General roofing
- · Green roofs
- · Planter boxes
- · Plaza decks
- · Balconies

## Compliance with AS 4654.1

Service life in excess of 35 years

Cold applied, flameless solution

Self-extinguish

Highly resistant to weathering and UV rays

High solar reflection index (SRI)\*

## APPLICATION METHOD

FLAGON SFc is glued to horizontal surfaces using FLEXOCOL A89 adhesive. The overlaps are heat welded using a leister automatic welder or a hot air gun.

## **INSTALLATION PROCEDURE**

## **SUBSTRATE**

- No work should be started until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly
- · Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets
- Concrete substrate must be fully cured before application of the membrane
- · Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute
- · Adhesion test is recommended prior to installation of membrane
- Commencement of installation shall be taken as acceptance of the substrate by the Applicator
- The use of FLEXOCOL A89 is required before the installation of **FLAGON SFc** membrane. The adhesive can be spread and levelled using a brush, squeegee or another similar tool.

## INSTALLATION

- Unroll membrane sheets onto the roof surface primed with FLEXOCOL A89
- Ensure specified side-laps and end-laps are maintained. End-laps should be staggered 1m apart or lay a transverse sheet or strip (minimum width 20 cm) across the bottom of two or more perfectly aligned and parallel sheets to provide a connection to the subsequent set.
- Upstands are waterproofed with FLAGON SV membrane using FLEXOCOL V adhesive
- Laying of FLAGON SV strips to be positioned at the head of the rolls of **FLAGON SFc** membrane; the strips should be welded in order to join the heads of the rolls of **FLAGON SFc**
- All penetrations und upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings















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NZ-TDS-32-FLAGON SEC

## **PACKAGING**

SPECIFICATIONS		FLAGON SFc	
Thickness	1.5 mm	2 mm	2.4 mm
Roll dimensions	20 m x 1.65 m	20 m x 1.65 m	20 m x 1.65 m
Roll weight	66 kg	86 kg	102 kg
Rolls per pallet	16	12	12

## **PROPERTIES**

PROPERTIES	STANDARDS	FLAGON SFc		
		1.5 mm	2 mm	2.4 mm
Tensile strength (N/5cm)	EN 12311-2	≥ 700	≥ 900	≥ 1100
Elongation to break (%)	EN 12311-2	≥ 80	≥ 80	≥ 80
Tear resistance (N)	EN 12310-2	≥ 170	≥ 200	≥ 220
Resistance to impact (mm)	EN 12691	≥ 800	≥ 1250	≥ 1500
Cold bending (°C)	EN 495-5	≤ - 25	≤ - 25	≤ - 25
Hydrostatic pressure resistance (6 hours at 0,5 Mpa)	EN 1928 met. B	waterproof	waterproof	waterproof
Dimensional stability after 6 hours at 80°C (%)	EN 1107-2	≤ 0.1	≤ 0.1	≤ 0.1
Resistance to artificial weathering (UV)	EN 1297	no surface cracking	no surface cracking	no surface cracking
Resistance to roots penetration	EN 13948	no penetration	no penetration	no penetration
Resistance to static punching (kg)	EN 12730	≥ 20	≥ 20	≥ 20
Fire resistance	EN ISO 11925-1 / EN 13501-1	Е	Е	Е

## SRI

SPECIFICATIONS	STANDARD	FLAGON SFc ENERGY PLUS*
Solar reflection index (SRI)	ASTM E 1980	97

## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this publication is based on the present state of our best knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by Commonwealth or State Legislation. The owner, their representative and/or the contractor are responsible for checking the suitability of products for their intended use.







TDS\_FLAGON\_SFc\_11-2022\_RA\_VB





APPLICATIONS ROOFS

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WATERPROOFING

TECHNICAL DATA SHEE<sup>-</sup>

ANZ-TDS-123-FLAGON S

## DESCRIPTION

FLAGON S is a synthetic PVC-P membrane obtained by co-extrusion.

**FLAGON S** is designed for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for detailing on single-ply application on horizontal surfaces and vertical finishing,

FLAGON S is used for the following general applications;

- General roofing
- · Green roofs
- Planter boxes

Service life in excess of 35 years

Cold applied, flameless solution

High resistant to weathering & UV rays

Self-extinguish

## **APPLICATION METHOD**

FLAGON S is installed loose laid with a separation layer on ballasted horizontal surfaces and glued with FLEXOCOL V on vertical surfaces.

The overlaps are heat welded using a leister automatic welder or a hot air gun.

## **INSTALLATION PROCEDURE**

## SUBSTRATE

- No work should be started until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly
- · Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets
- Concrete substrate must be fully cured before application of the membrane
- Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute
- Adhesion test is recommended prior to installation of membrane
- Commencement of installation shall be taken as acceptance of the substrate by the Applicator
- The use of FLEXOCOL V is required before the installation of FLAGON S membrane at the vertical

## INSTALLATION

- Upstands are waterproofed with **FLAGON S** membrane using FLEXOCOL V adhesive
- All penetrations and upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings

## **PACKAGING**

SPECIFICATIONS	FLAGON S
Thickness	1.5 mm
Roll dimensions	20 m x 1.05 m
Roll weight	41 kg
Rolls per pallet	46







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NZ-TDS-123-FLAGON S

## **PROPERTIES**

DRODEDTIES	CTANDARDS	FLAGON S
PROPERTIES	STANDARDS	1.5 mm
Weight (kg/m2)	EN 1849-2	1.95
Tensile strength (N/mm2)	EN 12311-2 met.B	≥ 15,0
Elongation to break (%)	EN 12311-2 met.B	≥ 300
Tear resistance (N)	EN 12310-2	≥ 80
Resistance to impact (mm)	EN 12691 met.A	≥ 800
Cold bending (°C)	EN 495-5	≤ - 30
Hydrostatic pressure resistance (6 hours at 0,5 Mpa)	EN 1928 met. B	waterproof
Resistance to artificial weathering (UV)	EN 1297	no surface cracking
Resistance to static punching (kg)	EN 12730	≥ 20
Fire resistance	EN ISO 11925-1 EN 13501-1	Е

## STATEMENT OF RESPONSIBILITY







## FLAGON SR COPPER ART





**APPLICATIONS** 

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TECHNICAL DATA SHEET

NZ-TDS-34-3-FLAGON SR COPPER ART

## **DESCRIPTION**

**FLAGON SR COPPER ART** is a synthetic PVC-P membrane obtained by cast process with a polyester reinforcement mesh and a signal layer on the surface.

**FLAGON SR COPPER ART** is design for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal surfaces, FLAGON SR COPPER ART is mechanically fixed on insulation panels, concrete ceilings or existing waterproofing with separation layer covering for the following general applications:

- · General roofing
- · Green roofs
- Plaza decks
- Balconies

Compliance with AS 4654.1

Service life in excess of 35 years

Cold applied, flameless solution

Resistant to wind stress

High resistant to weathering & UV rays

Self-extinguish

## APPLICATION METHOD

On the main surface, FLAGON SR COPPER ART is semi-loose laid by mechanical fastening, and always laid to run a few centimetres on the paramet

**FLAGON SR COPPER ART** membrane is fastened around the perimeter of the roof and around any protruding features with FLAGORAIL bars or adapted screws and plates.

At the top of the upstands, **FLAGON SR COPPER ART** is heat welded on FLAGMETAL strip mechanically fastened onto the substrate. The overlaps are heat welded using a leister automatic welder or a hot air gun.

## **INSTALLATION PROCEDURE**

## **SUBSTRATE**

- No work should start until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly.
- Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets.
- Concrete substrate must be fully cured before application of the membrane.
- · Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute.
- · Adhesion test is recommended prior to installation of membrane.
- · Commencement of installation shall be taken as acceptance of the substrate by the Applicator.
- The use of FLEXOCOL V is required before the installation of FLAGON SR COPPER ART membrane at the vertical.

## **INSTALLATION**

- · Unroll membrane sheets onto the roof surface.
- Ensure specified side-laps and end-laps are maintained. End-laps should be staggered 1 m apart or lay a transverse sheet or strip (minimum width 20 cm) across the bottom of two or more perfectly aligned and parallel sheets to provide a connection to the subsequent set.
- Upstands are waterproofed with FLAGON SR COPPER ART membrane using FLEXOCOL V adhesive for upstands and mechanical fixed.











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NZ-TDS-34-3-FLAGON SR COPPER ART

## **INSTALLATION (CONT.)**

- Laying of FLAGON SR COPPER ART strips to be positioned at the head of the rolls of FLAGON SR COPPER ART membrane; the strips should be welded in order to join the heads of the rolls of FLAGON SR COPPER ART.
- · All penetrations und upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings.

## FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON SR COPPER ART
Thickness	1.8 mm
Roll dimensions	20 m x 1.65 m
Roll weight	59 kg
Rolls per pallet	12

## **PROPERTIES**

		FLAGON SR COPPER ART
PROPERTIES	STANDARDS	1.8 mm
Weight (kg/m2)	EN 1849-2	1.80
Tensile strength (N/5cm)	EN 12311-2	≥ 1100
Elongation to break (%)	EN 12311-2	≥ 150
Tear resistance (N)	EN 12310-2	≥ 200
Resistance to impact (mm)	EN 12691	≥ 800
Cold bending (°C)	EN 495-5	≤ - 25
Hydrostatic pressure resistance (6 hours at 0.5 Mpa)	EN 1928 met. B	waterproof
Dimensional stability after 6 hours at 80°C (%)	EN 1107-2	≤ 0.5
Resistance to artificial weathering (UV)	EN 1297	no surface cracking
Resistance to roots penetration	EN 13948	no penetration
Resistance to static punching (kg)	EN 12730	≥ 20
Fire resistance	EN ISO 11925-1 EN 13501-1	E

## STATEMENT OF RESPONSIBILITY







## FLAGON SR SILVER ART





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TECHNICAL DATA SHEET

NZ-TDS-34-2-FLAGON SR SILVER ART

## **DESCRIPTION**

**FLAGON SR SILVER ART** is a synthetic PVC-P membrane obtained by cast process with a polyester reinforcement mesh and a signal layer on the surface.

**FLAGON SR SILVER ART** is design for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal surfaces, FLAGON SR SILVER ART is mechanically fixed on insulation panels, concrete ceilings or existing waterproofing with separation layer covering for the following general applications:

- · General roofing
- · Green roofs
- · Plaza decks
- Balconies

Compliance with AS 4654.1

Service life in excess of 35 years

Cold applied, flameless solution

Resistant to wind stress

High resistant to weathering & UV rays

Self-extinguish

## APPLICATION METHOD

On the main surface, FLAGON SR SILVER ART is semi-loose laid by mechanical fastening, and always laid to run a few centimetres on the parapet.

**FLAGON SR SILVER ART** membrane is fastened around the perimeter of the roof and around any protruding features with FLAGORAIL bars or adapted screws and plates.

At the top of the upstands, **FLAGON SR SILVER ART** is heat welded on FLAGMETAL strip mechanically fastened onto the substrate. The overlaps are heat welded using a leister automatic welder or a hot air gun.

## **INSTALLATION PROCEDURE**

## **SUBSTRATE**

- No work should start until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly.
- Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets.
- Concrete substrate must be fully cured before application of the membrane.
- · Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute.
- · Adhesion test is recommended prior to installation of membrane.
- · Commencement of installation shall be taken as acceptance of the substrate by the Applicator.
- · The use of FLEXOCOL V is required before the installation of FLAGON SR SILVER ART membrane at the vertical.

## **INSTALLATION**

- · Unroll membrane sheets onto the roof surface.
- Ensure specified side-laps and end-laps are maintained. End-laps should be staggered 1 m apart or lay a transverse sheet or strip (minimum width 20 cm) across the bottom of two or more perfectly aligned and parallel sheets to provide a connection to the subsequent set.
- Upstands are waterproofed with FLAGON SR SILVER ART membrane using FLEXOCOL V adhesive for upstands and mechanical fixed.











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## **INSTALLATION (CONT.)**

- · Laying of FLAGON SR SILVER ART strips to be positioned at the head of the rolls of FLAGON SR SILVER ART membrane; the strips should be welded in order to join the heads of the rolls of FLAGON SR SILVER ART.
- · All penetrations und upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings.

## FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON SR SILVER ART
Thickness	1.8 mm
Roll dimensions	20 m x 1.65 m
Roll weight	59 kg
Rolls per pallet	12

## **PROPERTIES**

		FLAGON SR SILVER ART
PROPERTIES	STANDARDS	1.8 mm
Weight (kg/m2)	EN 1849-2	1.80
Tensile strength (N/5cm)	EN 12311-2	≥ 1100
Elongation to break (%)	EN 12311-2	≥ 150
Tear resistance (N)	EN 12310-2	≥ 200
Resistance to impact (mm)	EN 12691	≥ 800
Cold bending (°C)	EN 495-5	≤ - 25
Hydrostatic pressure resistance (6 hours at 0.5 Mpa)	EN 1928 met. B	waterproof
Dimensional stability after 6 hours at 80°C (%)	EN 1107-2	≤ 0.5
Resistance to artificial weathering (UV)	EN 1297	no surface cracking
Resistance to roots penetration	EN 13948	no penetration
Resistance to static punching (kg)	EN 12730	≥ 20
Fire resistance	EN ISO 11925-1 EN 13501-1	E

## STATEMENT OF RESPONSIBILITY















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### TECHNICAL DATA SHEET

NZ-TDS-34-FLAGON SR

## DESCRIPTION

**FLAGON SR** is a synthetic PVC-P membrane obtained by cast process with a polyester reinforcement mesh and a signal layer on the surface.

**FLAGON SR** is design for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal surfaces, FLAGON SR is mechanically fixed on insulation panels, concrete ceilings or existing water-proofing with separation layer covering for the following general applications:

- · General roofing
- Green roofs
- Planter boxes
- Plaza decks
- Balconies

## Compliance with AS 4654.1

Service life in excess of 35 years

Cold applied, flameless solution

Resistant to wind stress

High resistant to weathering & UV rays

Self-extinguish

## APPLICATION METHOD

On the main surface, FLAGON SR is semi-loose laid by mechanical fastening, and always laid to run a few centimetres on the parapet. FLAGON SR membrane is fastened around the perimeter of the roof and around any protruding features with FLAGORAIL bars or adapted screws and plates.

At the top of the upstands, FLAGON SR is heat welded on FLAGMETAL strip mechanically fastened onto the substrate. The overlaps are heat welded using a leister automatic welder or a hot air gun.

## INSTALLATION PROCEDURE

## SUBSTRATE

- No work should start until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly.
- Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets.
- Concrete substrate must be fully cured before application of the membrane.
- · Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute.
- · Adhesion test is recommended prior to installation of membrane.
- · Commencement of installation shall be taken as acceptance of the substrate by the Applicator.
- The use of FLEXOCOL V is required before the installation of FLAGON SR or FLAGON SV membrane at the vertical.

## INSTALLATION

- Unroll membrane sheets onto the roof surface.
- Ensure specified side-laps and end-laps are maintained. End-laps should be staggered 1 m apart or lay a transverse sheet or strip (minimum width 20 cm) across the bottom of two or more perfectly aligned and parallel sheets to provide a connection to the subsequent set.
- Upstands are waterproofed with FLAGON SR or FLAGON SV membrane using FLEXOCOL V adhesive for upstands > 40 cm high or mechanical fixed when upstands < 40 cm.</li>







TDS\_FLAGON\_SR\_10-2020









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TECHNICAL DATA SHEE<sup>-</sup>

NZ-TDS-34-FLAGON SR

## INSTALLATION (CONT.)

- Laying of FLAGON SR strips to be positioned at the head of the rolls of FLAGON SR membrane; the strips should be welded in order to join the heads of the rolls of FLAGON SR.
- · All penetrations und upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings.

## FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON SR		
Thickness	1.5 mm	2 mm	
Roll dimensions	20 m x 2.10 m	20 m x 2.10 m	
Roll weight	82 kg	101 kg	
Rolls per pallet	14	14	

## **PROPERTIES**

r KOF EKTIES		FLACON CD	
PROPERTIES	STANDARDS	FLAGON SR	
		1.5 mm	2 mm
Weight (kg/m2)	EN 1849-2	1.80	2.40
Tensile strength (N/5cm)	EN 12311-2	≥ 1100	≥ 1100
Elongation to break (%)	EN 12311-2	≥ 15	≥ 15
Tear resistance (N)	EN 12310-2	≥ 200	≥ 200
Resistance to impact (mm)	EN 12691	≥ 800	≥ 1250
Cold bending (°C)	EN 495-5	≤ - 25	≤ - 25
Hydrostatic pressure resistance (6 hours at 0.5 Mpa)	EN 1928 met. B	waterproof	waterproof
Dimensional stability after 6 hours at 80°C (%)	EN 1107-2	≤ 0.5	≤ 0.5
Resistance to artificial weathering (UV)	EN 1297	no surface cracking	no surface cracking
Resistance to roots penetration	EN 13948	no penetration	no penetration
Resistance to static punching (kg)	EN 12730	≥ 20	≥ 20
Fire resistance	EN ISO 11925-1 EN 13501-1	E	E

## STATEMENT OF RESPONSIBILITY















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TECHNICAL DATA SHEET

NZ-TDS-33-FLAGON SV

## DESCRIPTION

**FLAGON SV** is a synthetic PVC-P membrane obtained by cast process and dimensionally stabilised with a layer of glass fibre ( 50 g/m<sup>2</sup> ).

**FLAGON SV** is designed for roofing applications. It is resistant to ultraviolet rays, to puncturing, to weathering and to roots growth.

Flagon PVC membranes are naturally fire resistant, they self-extinguish and resist the spread of flame.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal surfaces and vertical finishing, **FLAGON SV** can be ballasted and mechanically fixed or loose laid on insulation panels, concrete ceilings or existing waterproofing covering for the following general applications;

- · General roofing
- Green roofs
- Planter boxes

Compliance with AS 4654.1

Service life in excess of 35 years

Cold applied, flameless solution

High resistant to weathering & UV rays

Self-extinguish

## **APPLICATION METHOD**

**FLAGON SV** is installed loose laid with a separation layer on ballasted horizontal surfaces and glued with FLEXOCOL V on vertical surfaces. If the hight of the wall is higher than 50 cm **FLAGON SV** will need to be fixed.

The overlaps are heat welded using a leister automatic welder or a hot air gun.

## **INSTALLATION PROCEDURE**

## **SUBSTRATE**

- No work should be started until all surfaces are smooth, dry, and free of ice, snow or any other substance that may prevent the membrane from adhering properly
- · Substrate must have a minimum 1% gradient to ensure that water drains to drainage outlets
- Concrete substrate must be fully cured before application of the membrane
- · Concrete substrate must have a Concrete Surface Profile (CSP) between 2 and 4 as per International Concrete Repair Institute
- · Adhesion test is recommended prior to installation of membrane
- Commencement of installation shall be taken as acceptance of the substrate by the Applicator
- $\bullet \ \ \, \text{The use of FLEXOCOL V is required before the installation of } \text{FLAGON SV} \ \text{membrane at the vertical}$

## INSTALLATION

- Unroll membrane sheets onto the roof surface
- Ensure specified side-laps and end-laps are maintained. End-laps should be staggered 50 cm apart or lay a transverse sheet or strip (minimum width 20 cm) across the bottom of two or more perfectly aligned and parallel sheets to provide a connection to the subsequent set.
- Upstands are waterproofed with FLAGON SV membrane using FLEXOCOL V adhesive
- Laying of FLAGON SV strips to be positioned at the head of the rolls of FLAGON SV membrane; the strips should be welded in order to join the heads of the rolls of FLAGON SV
- · All penetrations and upturn details should be waterproof as per SOPREMA Installation Guides and detail drawings















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TECHNICAL DATA SHEET

NZ-TDS-33-FLAGON SV

## **PACKAGING**

SPECIFICATIONS		FLAGON SV		
Thickness	1.5 mm	2 mm	2.4 mm	
Roll dimensions	20 m x 2.10 m	20 m x 2.10 m	20 m x 2.10 m	
Roll weight	76 kg	100 kg	122 kg	
Rolls per pallet	14	14	14	

## **PROPERTIES**

DODEDTIES	CTANDARDS	FLAGON SV			
PROPERTIES	STANDARDS	1.5 mm	2 mm	2.4 mm	
Weight (kg/m2)	EN 1849-2	1.80	2.40	2.90	
Tensile strength (N/mm2)	EN 12311-2 met.B	≥ 9,0	≥ 9,0	≥ 9,0	
Elongation to break (%)	EN 12311-2 met.B	≥ 200	≥ 200	≥ 200	
Tear resistance (N)	EN 12310-2	≥ 135	≥ 170	≥ 200	
Tear resistance - longitudinal (N) - transversal (N)	EN 12310-1	> 400 > 300	> 400 > 300	> 400 > 300	
Resistance to impact (mm)	EN 12691 met.A	≥ 800	≥ 1250	≥ 1500	
Cold bending (°C)	EN 495-5	≤ - 25	≤ - 25	≤ - 25	
Hydrostatic pressure resistance (6 hours at 0,5 Mpa)	EN 1928 met. B	waterproof	waterproof	waterproof	
Dimensional stability after 6 hours at 80°C (%)	EN 1107-2	≤ 0.1	≤ 0.1	≤ 0.1	
Resistance to artificial weathering (UV)	EN 1297	no surface cracking	no surface cracking	no surface cracking	
Resistance to roots penetration	EN 13948	no penetration	no penetration	no penetration	
Resistance to static punching (kg)	EN 12730	≥ 20	≥ 20	≥ 20	
Fire resistance	EN ISO 11925-1 EN 13501-1	E	Е	E	

## STATEMENT OF RESPONSIBILITY









**ROOFS** 

## FLAG PVC LAMINATED METAL BAR

TECHNICAL DATA SHEET

NZ-TDS-75-ELAG METAL STRIP PVC

## DESCRIPTION

FLAG PVC LAMINATED METAL BAR is a finishing element for FLAGON PVC membrane.

**FLAG PVC LAMINATED METAL BAR** zinc steel strip coated on the surface with FLAGON PVC P membrane resistant to weathering and ultraviolet rays. Laying by installer approved by Flag S.p.A. UNI EN ISO 9001:2000 (Quality Company System) and UNI EN ISO 14001 (environmental system) certified quality system.

## **APPLICATION METHOD**

FLAG PVC LAMINATED METAL BAR is mechanically fixed to substrate.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.



SPECIFICATIONS	FLAG PVC LAMINATED METAL BAR
Colour	White
Roll dimensions	2 m x 50 mm
Elements per box	10

## STORAGE AND HANDLING

In the original unopened and undamaged packaging. Protect from direct heat and sunlight.

## STATEMENT OF RESPONSIBILITY









**ROOFS** 

## FLAGON PVC LIGHTNING CONDUCTOR BASE

TECHNICAL DATA SHEET

ANZ-TDS-108-FLAGON PVC LIGHTNING CONDUCTOR BASE

## **DESCRIPTION**

FLAGON PVC LIGHTNING CONDUCTOR BASE is manufactured from high performance polypropylene.

**FLAGON PVC LIGHTNING CONDUCTOR BASE** clip is available for 25mm x 3mm lightning conductor tape. The 86mm diameter base is available in PVC. The retaining clip is attached to the circular base with a stainless steel nut & bolt. The retaining clip and base come complete as one unit.

## **APPLICATION**

- The waterproofing membrane surface must be dry and clean and may require PVC Lap Cleaner. Use an electronic hand held hot air welder and roller to intall FLAGON PVC LIGHTNING CONDUCTOR BASE above the membrane.
- FLAGON PVC LIGHTNING CONDUCTOR BASE is not resistant to tar, bitumen, oil and some solvent containing materials.
- FLAGON PVC LIGHTNING CONDUCTOR BASE is compatible with all accessories and membranes from the FLAGON PVC range.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION. PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PROPERTIES**

SPECIFICATIONS	FLAGON PVC LIGHTNING CONDUCTOR
Colour	Grey
Base diameter	86 mm
Height	25 mm
Conductor opening	25mm x 3mm
Pieces per box	50



## STORAGE AND HANDLING

If FLAGON PVC LIGHTNING CONDUCTOR BASE is stored outdoors, cover with an opaque protection after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









## FLAGON LIQUID PVC

**APPLICATIONS** 

**ROOFS** 

TECHNICAL DATA SHEET

ANZ-TDS-80-FLAGON LIOUID PVC

## **DESCRIPTION**

 $\textbf{FLAGON LIQUID PVC} \ \text{is used for the cold sealing of the welding on Flagon PVC membranes}.$ 

FLAGON LIQUID PVC is compatible with FLAGON PVC membranes.

## **APPLICATION**

FLAGON LIQUID PVC is applied with an appplicator on top of the weding.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON LIQUID PVC
Colour	different colours
Physical aspect	viscous liquid
Weight	1 kg
Consumption	10 g/m
Density at 20°C	0.98 g/cm³
Ignition temperature (DIN 51755)	-21 °C

## **VISUAL**





## STORAGE AND HANDLING

The shelf life is almost 6 months, if the container is hermetically sealed and maintained at a room temperature. Avoid contact with polystyrene. Do not apply on wet waterproofing membranes.

## STATEMENT OF RESPONSIBILITY









## FLAGON PREFABRICATED CONICAL CORNER

**APPLICATIONS** 

**ROOFS** 

TECHNICAL DATA SHEET

ANZ-TDS-97-FLAGON PREFABRICATED CONICAL CORNER

## **DESCRIPTION**

FLAGON PREFABRICATED CONICAL CORNER is a prefabricated element obtained by moulding and it is made of FLAGON PVC.

## APPLICATION METHOD

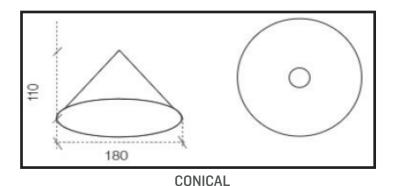
FLAGON PREFABRICATED CONICAL CORNER is welded with a Leister hot air gun all along the perimeter on the Flagon PVC membranes.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	TYPES		FLAGON PREFABRICATED CONICAL CORNER
Colour	-		White/Sand grey/Dark grey
Disconsisso	0001041	Ø	180 mm
Dimensions	CONICAL	Н	110 mm
Elements per box	-		20

## **SPECIFICATIONS**



## STORAGE AND HANDLING

In the original unopened and undamaged packaging and protect from direct heat and sunlight.

## STATEMENT OF RESPONSIBILITY







## FLAGON PREFABRICATED INTERNAL/EXTERNAL CORNER 90°

APPLICATIONS

ROOFS

TECHNICAL DATA SHEET

ANZ-TDS-76-FLAGON PREFABRICATED INTERNAL/EXTERNAL CORNER 90°

## **DESCRIPTION**

FLAGON PREFABRICATED INTERNAL / EXTERNAL CORNER 90° is a prefabricated element obtained by moulding and it is made of FLAGON PVC.

## **APPLICATION METHOD**

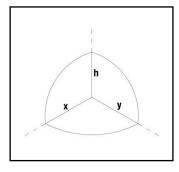
 $\textbf{FLAGON PREFABRICATED INTERNAL / EXTERNAL CORNER 90}^{\text{o}} \text{ is welded with a Leister hot air gun all along the perimeter on the Flagon PVC membranes.} \\$ 

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

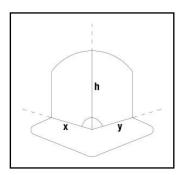
## **PACKAGING**

SPECIFICATIONS	TYPES		FLAGON PREFABRICATED INTERNAL/EXTERNAL CORNER 90°
Colour	-		White/Sand grey/Dark grey
	INITEDNIAL	95	95 mm x 95 mm x 95 mm
Dimensions H*Y*X	INTERNAL	145	145 mm x 145 mm x 145 mm
Dimensions H"Y"X		95	95 mm x 95 mm x 95 mm
	EXTERNAL	145	145 mm x 165 mm x 165 mm
Elements per box	-		20

## **SPECIFICATIONS**



**INTERNAL** 



**EXTERNAL** 

## STORAGE AND HANDLING

In the original unopened and undamaged packaging and protect from direct heat and sunlight.

## STATEMENT OF RESPONSIBILITY









## FLAGON PREFABRICATED WAVY CORNER

**APPLICATIONS** 

ROOFS

TECHNICAL DATA SHEET

ANZ-TDS-98-FLAGON PREFABRICATED WAVY CORNER

## **DESCRIPTION**

FLAGON PREFABRICATED WAVY CORNER is a prefabricated element obtained by moulding and it is made of FLAGON PVC.

## APPLICATION METHOD

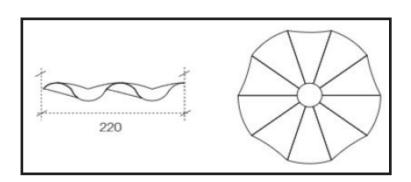
FLAGON PREFABRICATED WAVY CORNER is welded with a Leister hot air gun all along the perimeter on the Flagon PVC membranes.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	TYPES		FLAGON PREFABRICATED WAVY CORNER
Colour	-		White/Sand grey/Dark grey
Dimensions	WAVY	Ø	220 mm
Elements per box	-		20

## **SPECIFICATIONS**



WAVY

## STORAGE AND HANDLING

In the original unopened and undamaged packaging and protect from direct heat and sunlight.

## STATEMENT OF RESPONSIBILITY

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IDS\_FLAGON\_PREFABRICATED\_WAVY\_CORNER\_2021\_



**ROOFS** 

**FOUNDATIONS** 

## FLAGON PVC CONNECTION PIPE COLLAR 80

TECHNICAL DATA SHEET

ANZ-TDS-96-FLAGON PVC CONNECTION PIPE COLLAR 80

## **DESCRIPTION**

FLAGON PVC CONNECTION PIPE COLLAR 80 is a prefabricated element obtained by moulding, made of PVC FLAGON.

**FLAGON PVC CONNECTION PIPE COLLAR 80** is used on roofing or underground waterproofing systems assembled with FLAGON PVC synthetic membranes, to give continuity around the waterproofing that come out from the roof or foundations.

The presence of different section diameters allows, once a measurement has been cut, to better adapt FLAGON PVC CONNECTION PIPE COLLAR 80 with the diameter of the elements that come out from the roof.

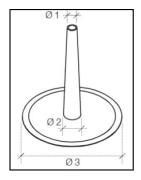
## **APPLICATION**

- FLAGON PVC CONNECTION PIPE COLLAR 80 is welded with hot air all along the flange perimeter on the Flagon PVC membranes. Around the elements that come out from the roof or foundation, it is necessary to place a permanent elastic silicone between FLAGON PVC CONNECTION PIPE COLLAR 80 and the element that comes out from the roof or foundation, and subsequently tighten the upper end with a stainless steel clamp.
- FLAGON PVC CONNECTION PIPE COLLAR 80 is compatible with all accessories and membranes from the FLAGON PVC range.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PROPERTIES**

SPECIFICATIONS	FLAGON PVC CONNECTION PIPE COLLAR 80				
	Н	Ø1	Ø2	Ø3	PCS PER BOX
FLAGON PVC CONNECTION PIPE COLLAR 80	250 mm	18 mm	36 mm	236 mm	10
	250 mm	28 mm	46 mm	246 mm	
	400 mm	80 mm	83 mm	276 mm	
	400 mm	110 mm	113 mm	312 mm	



## STORAGE AND HANDLING

If FLAGON PVC CONNECTION PIPE COLLAR 80 is stored outdoors, cover with an opaque protection after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









**ROOFS** 



TECHNICAL DATA SHEET

ANZ-TDS-85-ELAGON PVC VAPOLIR AFRATOR

## **DESCRIPTION**

**FLAGON PVC VAPOUR AERATOR** has been designed to aid the dynamic extraction of water vapour that forms between the roof slab and the waterproof roofing felt. The base of the **FLAGON PVC VAPOUR AERATOR** flange, which is placed in contact with the roof slab, has 16 duct ribs that keep the roofing felt lifted to aid the escape of hot air which continuously forms between the roof slab and the waterproofing.

he base of the shank has a reinforced curb to guarantee total protection of the **FLAGON PVC VAPOUR AERATOR** installation; the upper section has 3 lateral portholes and an open top hole to ensure efficient aeration.

The FLAGON PVC VAPOUR AERATOR TOP has three wings with a dual function:

- As an anchor to guarantee fast fitting of the FLAGON PVC VAPOUR AERATOR TOP to the FLAGON PVC VAPOUR AERATOR
  even in particularly windy areas
- As a spacer to maintain the gap between the FLAGON PVC VAPOUR AERATOR TOP and the upper lip of the shank, to increase the aeration surface

The curved form of the FLAGON PVC VAPOUR AERATOR TOP aids expulsion of the condensate that continuously forms, expelling it well away from the outside of the shank.

FLAGON PVC VAPOUR AERATOR TOP ESTRAER used as a replacement for the normal cup increases the dynamic suction capacity thanks to the special trumpet like design that makes the most of the Venturi pipe's suction properties, always guaranteeing the best suction in any situation.

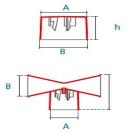
## **APPLICATION**

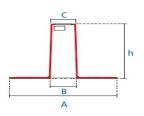
 We recommend 3-4 FLAGON PVC VAPOUR AERATOR for every 100 m<sup>2</sup> in combination with SOPREMA PVC waterproofing systems

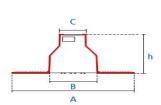
FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

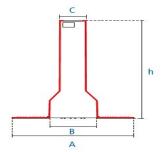
## **PROPERTIES**

SPECIFICATIONS		FLAGON PVC VAPOUR AERATOR			
	А	В	С	н	PCS PER BOX
FLAGON PVC VAPOUR AERATOR H160	388 mm	128 mm	73 mm	163 mm	20
FLAGON PVC VAPOUR AERATOR H240	320 mm	77 mm	73 mm	243 mm	20
FLAGON PVC VAPOUR AERATOR H400	388 mm	128 mm	73 mm	403 mm	10















TDS\_FLAGON\_PVC\_VAPOUR\_AERATOR\_2021\_RA



ROOFS

## FLAGON PVC VAPOUR AERATOR

TECHNICAL DATA SHEET

ANZ-TDS-85-ELAGON PVC VAPOLIR AFRATOR

## **VISUAL**



## STORAGE AND HANDLING

If the products are stored outdoors, cover them with an opaque protection cover after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









## FLAGON PVC WALKWAY

**APPLICATIONS** 

**ROOFS** 

TECHNICAL DATA SHEET

ANZ-TDS-77-FLAGON PVC WALKWAY

## **DESCRIPTION**

**FLAGON PVC WALKWAY** is Synthetic PVC-P membrane obtained by cast process and dimensionally stabilised by a glass fiber.

FLAGON PVC WALKWAY has an anti-slip embossed upper surface.

**FLAGON PVC WALKWAY** protects roof membranes from damage caused by necessary foot traffic or accidental tool drops. This product is compatible with FLAGON PVC roof membranes and can be applied to new or existing roofs using standard hot air welding equipment.

## FIELD OF APPLICATION

Designed for single-ply application on horizontal, **FLAGON PVC WALKWAY** is applied onto FLAGON PVC membrane.

High puncture resistance

**Dimensional stability** 

Anti-slip

High resistance to weathering and UV rays

**Embossed surface** 

## **APPLICATION METHOD**

- Prior to install **FLAGON PVC WALKWAY** remove any loose debris and clean PVC roof membrane, then allow to dry prior to application of walkway, roll out and cut desired length and allow to relax while placing into the desired position,
- Use FLEXOCOL V adhere the entiere surface and leave on each side minimum 50 mm free of adhesive and weld **FLAGON PVC WALKWAY** around the perimeter.

 $FOR \ COMPLETE \ INFORMATION \ ON \ PRODUCT \ INSTALLATION, \ PLEASE \ CONSULT \ YOUR \ SOPREMA \ REPRESENTATIVE.$ 

## **PACKAGING**

SPECIFICATIONS	FLAGON PVC WALKWAY
Thickness (EN 1849-2)	1.80 mm
Roll dimensions	20 m x 1 m
Roll weight (EN 1849-2)	2,15 kg/m²
Rolls per pallet	23
Colour	Dark Grey

## **PROPERTIES**

PROPERTIES	STANDARDS	FLAGON PVC WALKWAY
Tensile strength	EN 12311-2	≥ 9.0 N/mm²
Elongation to break	EN 12311-2	≥ 200 %
Tear resistance	EN 12310-2	≥ 160 N
Resistance to static punching	EN 12316	> 20 kg
Cold bending	EN 495-5	≤ - 25°C
Behaviour under hydrostatic pressure (6 hours at 0,5 Mpa)	EN 1928 method B	Waterproof
Dimensional stability after 6 hours at 80°C	EN 1107-2	≤ 0.1%
Resistance to artificial weathering	EN 1297	No cracking
Resistance to root penetration	CEN TS 14416	no penetration
Fire resistance	EN ISO 11925-2 / EN 13501-1	E









**ROOFS** 

## FLAGON PVC WALKWAY

TECHNICAL DATA SHEET

NZ-TDS-77-FLAGON PVC WALKWAY

## TYPE OF APPLICATION



## STATEMENT OF RESPONSIBILITY









FLAGON PVC CLEANER

**APPLICATIONS** 

**ROOFS** 

TECHNICAL DATA SHEET

ANZ-TDS-81-FLAGON PVC CLEANER

## DESCRIPTION

FLAGON PVC CLEANER is a ready-to-use solvent for reactivating the welding zone of the FLAGON PVC membrane.

**FLAGON PVC CLEANER** should be considered a weld activator and should not be used for washing surface of long-lasting PVC membranes on which a layer of dirt has been deposited, but rather it must be used after washing it with special neutral detergents to reactivate its weldability.

FLAGON PVC CLEANER is compatible with all FLAGON PVC membranes.

## **APPLICATION**

- · Apply FLAGON PVC CLEANER quickly with a rag without stopping, avoid excessive use to avoid damage to the membrane.
- · Wait for complete evaporation before welding.
- FLAGON PVC CLEANER cannot be used in contact with polystyrene panels.
- Do not use FLAGON PVC CLEANER to wash the extended surface, but as an activator.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON PVC CLEANER
Physical aspect	Liquid
Weight	3 kg

## **VISUAL**



## STORAGE AND HANDLING

Store in a dry and well-ventilated place. Do not apply on wet waterproofing membrane.

## STATEMENT OF RESPONSIBILITY

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TDS\_FLAGON\_PVC\_CLEANER\_2021\_RA



ACCESSORY PRODUCTS

**APPLICATIONS** 

ROOFS

FOUNDATIONS CIVIL WORKS

## FLAGON PVC CONNECTION PIPE COLLAR

TECHNICAL DATA SHEET

ANZ-TDS-78-FLAGON PVC PIPE COLLAR

## DESCRIPTION

The **FLAGON PVC PIPE COLLAR** is a prefabricated element obtained by moulding and it is made of PVC FLAGON.

The FLAGON PVC PIPE COLLAR is used on roofing or underground waterproofing system assembled with FLAGON PVC synthetic membranes to give continuity to the waterproofing around elements that come out from the roof or foundations.

The presence of different section diameters allows, once a measurement has been cut, to better adapt **FLAGON PVC PIPE COLLAR** with the diameter of the elements that come out from the roof.

Easy and quick to install

Rot-proof

High puncturing resistance

**Excellent weldability** 

## **APPLICATION**

- FLAGON PVC PIPE COLLAR are welded with hot air all along the flange perimeter on the Flagon PVC membranes. Around the elements that come out from the roof or foundation it is necessary to place a permanent elastic silicone between FLAGON PVC PIPE COLLAR and the element that come out from the roof or foundation and, subsequently, tighten the upper end with a stainless steel clamp.
- FLAGON PVC PIPE COLLAR is compatible with all the accessories and membrane in the FLAGON PVC range.

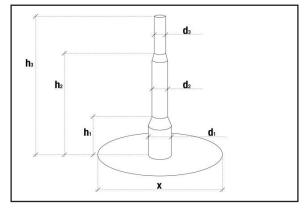
FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

. ,	
SPECIFICATIONS	FLAGON PVC PIPE COLLAR
Appearance	grey
Weight per piece	0.124 kg
Packaging	10 units per box

## **PROPERTIES**

PROPERTIES	FLAGON PVC PIPE COLLAR					
Width	Х	170 mm				
Internal diameter	d1	29 mm				
Internal diameter	d2	19 mm				
Internal diameter	d3	10 mm				
Height	h1	50 mm				
Height	h2	150 mm				
Height	h3	200 mm				
Thickness	-	3.0 mm				



## STATEMENT OF RESPONSIBILITY

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## FLAGON PVC DECOR PROFILE (COPPER)

**APPLICATIONS** 

**ROOFS** 

TECHNICAL DATA SHEET

ANZ-TDS-86-FLAGON PVC DECOR PROFILE

## **DESCRIPTION**

**FLAGON PVC DECOR PROFILE** is made of a flexible FLAGON PVC, compatible with FLAGON PVC membranes and accessories. It is distinguished by a high resistance to weathering and UV-rays.

## **APPLICATION**

FLAGON PVC DECOR PROFILE is welded with hot air.



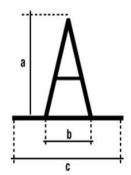


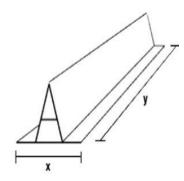
## **PACKAGING**

SPECIFICATIONS	FLAGON PVC DECOR PROFILE
Composition	Flexible PVC
Thickness	2.2 mm
Mass	240 g/m
Pieces per box	10
Boxes per pallet	60

## **SPECIFICATIONS**

SPECIFICATIONS	FLAGON PVC DECOR PROFILE				
Height	а	25 mm			
Width seam	b	15 mm			
Total width	c & x	35 mm			
Length	у	3 m or 4 m			





## STORAGE AND HANDLING

If the products are stored outdoors, cover them with an opaque protection cover after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









**ROOFS** 

# FLAGON PVC DECOR PROFILE (SILVER)

TECHNICAL DATA SHEET

ANZ-TDS-86-FLAGON PVC DECOR PROFILE

## **DESCRIPTION**

**FLAGON PVC DECOR PROFILE** is made of a flexible FLAGON PVC, compatible with FLAGON PVC membranes and accessories. It is distinguished by a high resistance to weathering and UV-rays.

## **APPLICATION**

FLAGON PVC PYRAMIDAL PROFILE is welded with hot air.



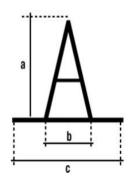


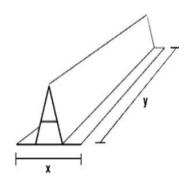
## **PACKAGING**

SPECIFICATIONS	FLAGON PVC PYRAMIDAL PROFILE
Composition	Flexible PVC
Thickness	2.2 mm
Mass	240 g/m
Pieces per box	10
Boxes per pallet	60

## **SPECIFICATIONS**

SPECIFICATIONS	FLAG	FLAGON PVC PYRAMIDAL PROFILE				
Height	а	25 mm				
Width seam	b	15 mm				
Total width	c & x	35 mm				
Length	у	3 m or 4 m				





## STORAGE AND HANDLING

If the products are stored outdoors, cover them with an opaque protection cover after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









ANZ-TOS-68-EL AGON PVC I

Rot-proof



**APPLICATIONS** 

**FOUNDATIONS** 

**TUNNELS** 

UNDERGROUND STRUCTURES

## **DESCRIPTION**

**FLAGON PVC DISC** for underground lining are made in PVC-P, the same material that constitutes the FLAGON PVC waterproofing membranes.

**FLAGON PVC DISC** has a central cavity to take a washer for fixing nail. On the lower face it is ribbed to improve the adhesion to the support.

**FLAGON PVC DISC** has high flexibility, also at very low temperature. Its physical and mechanical characteristics do not change with time.

Easy and quick to install

High puncturing resistance

**Excellent weldability** 

## **APPLICATION**

- FLAGON PVC DISC is used to fix, at first, the protection, drainage felt or geocomposite layer to the primary lining of the underground vertical wall.
- FLAGON PVC DISC is fixed with a special gun with an explosive charge.
- Once nailed the washers to the primary lining, FLAGON PVC DISC serves as anchor point for the welding of the FLAGON PVC waterproofing membranes.
- · FLAGON PVC waterproofing membranes are welded to FLAGON PVC DICS using hot hair with manual welder.

FLAGON PVC DISC is compatible with all the accessories and membrane in the FLAGON PVC range.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON PVC DISC
Appearance	Black
Weight for piece	0.035 kg
Packaging	100 units per box

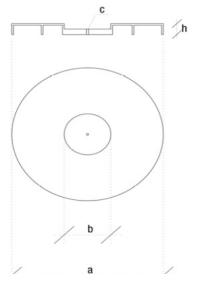
## **PROPERTIES**

PROPERTIES	FLAGON PVC DISC
Total diameter ( a )	80 mm
Cavity diameter ( b )	26 mm
High (h)	10 mm
Diameter of hole ( c )	2.2 mm

## STATEMENT OF RESPONSIBILITY

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**ROOFS** 

**FOUNDATIONS** 

## FLAGON PVC METAL SHEET

TECHNICAL DATA SHEET

ANZ-TDS-83-FLAGON PVC METAL SHEET

## **DESCRIPTION**

**FLAGON PVC METAL SHEET** is made of a flexible FLAGON PVC membrane bonded to a galvanised steel sheet. **FLAGON PVC METAL SHEET** is used for the realisation of custom made finishing elements of a roof such as flashings and profiles. It is distinguished by a high resistance to weathering and UV-rays.

FLAGON PVC METAL SHEET is compatible with FLAGON PVC membranes and ALSAN EP M.

## **APPLICATION**

- Used for custom made finishing elements of a roof in combination with the flexible PVC waterproofing systems.
- Weld the FLAGON PVC membrane onto FLAGON PVC METAL SHEET with hot air.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON PVC METAL SHEET
Upper side	Flexible PVC
Lower side	Galvanised steel
Total thickness	1,8 mm
Thickness PVC membrane	1,2 mm
Thickness steel sheet	0,6 mm
Width	1,00 m
Length	2 m / 3 m
Mass	6,0 kg/m²

## STORAGE AND HANDLING

If stored outdoors, cover with an opaque protection cover after removal of the delivery packaging.

## STATEMENT OF RESPONSIBILITY









PRODUCTS

**APPLICATIONS** 

ROOFS

**FOUNDATIONS** 

**CIVIL WORKS** 

## FLAGON PVC PIPE COLLAR

TECHNICAL DATA SHEE

ANZ-TDS-125-FLAGON PVC PIPE COLLAR

Rot-proof

Easy and quick to install

High puncturing resistance

**Excellent** weldability

## **DESCRIPTION**

The FLAGON PVC PIPE COLLAR is a prefabricated element obtained by moulding and it is made of PVC FLAGON.

The FLAGON PVC PIPE COLLAR is used on roofing or underground waterproofing system assembled with FLAGON PVC synthetic membranes to give continuity to the waterproofing around elements that come out from the roof or foundations.

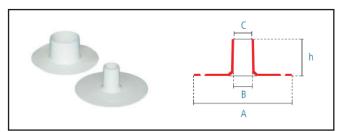
## **APPLICATION**

- FLAGON PVC PIPE COLLAR are welded with hot air all along the flange perimeter on the Flagon PVC membranes. Around the elements that come out from the roof or foundation it is necessary to place a permanent elastic silicone between FLAGON PVC PIPE COLLAR and the element that come out from the roof or foundation and, subsequently, tighten the upper end with a stainless steel clamp.
- $\bullet \ \ \mathsf{FLAGON} \ \mathsf{PVC} \ \mathsf{PIPE} \ \mathsf{COLLAR} \ \mathsf{is} \ \mathsf{compatible} \ \mathsf{with} \ \mathsf{all} \ \mathsf{the} \ \mathsf{accessories} \ \mathsf{and} \ \mathsf{membrane} \ \mathsf{in} \ \mathsf{the} \ \mathsf{FLAGON} \ \mathsf{PVC} \ \mathsf{range}.$

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PACKAGING**

SPECIFICATIONS	FLAGON PVC PIPE COLLAR
Appearance	grey
Packaging	25 units per box



## **PROPERTIES**

PROPERTIES		FLAGON PVC PIPE COLLAR									
		C10	C12	C30	C40	C60	C80	C100	C120	C140	C160
Width at flange	Α	154 mm	154 mm	154 mm	154 mm	194 mm	194 mm	234 mm	234 mm	274 mm	274 mm
Internal diameter at bottom	В	11 mm	14 mm	32 mm	42 mm	62 mm	82 mm	102 mm	122 mm	142 mm	162 mm
Internal diameter at top	C	10 mm	12 mm	30 mm	40 mm	60 mm	80 mm	100 mm	120 mm	140 mm	160 mm
Height	h	60 mm	60 mm	60 mm	60 mm	60 mm	60 mm	90 mm	90 mm	90 mm	90 mm

## STATEMENT OF RESPONSIBILITY

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FDS\_FLAGON\_PVC\_PIPE\_COLLAR\_12-2023\_



## FLEXOCOL A89

**APPLICATIONS** 

ROOFS

TECHNICAL DATA SHEET

ANZ-TDS-36-FLEXOCOL A89

## DESCRIPTION

FLEXOCOL A89 is a mono-component polyurethane adhesive, moisture curing liquid with medium-low viscosity, with controlled expansion.

**FLEXOCOL A89** is used for bonding FLAGON PVC or TPO waterproofing membranes coupled to a non-woven polyester felt on horizontal surfaces.

## **APPLICATION METHOD**

- FLEXOCOL A89 can be spread and levelled using a squeegee or another similar tool
- FLEXOCOL A89 must be applied on the whole support surface creating a thin and uniform layer. On dry supports, it is important to proceed by wetting the surface using sprayed water
- After 5 to 15 minutes from the application (depending on outdoor conditions and humidity level), when the glue starts its reaction of foaming and becoming white, it is possible to proceed by laying the waterproofing membrane
- · The first curing is after 2 to 4 hours while maximum adhesion level is normally obtained within 24 to 48 hours
- Do not dilute the adhesive FLEXOCOL A89 with solvents or diluents

### **CLEANING**

· The laying tools can be cleaned with solvents or Methyl Eethyl Ketone. Do not use any solvents containing alcoholic groups.

## **PACKAGING**

SPECIFICATIONS	FLEXOCOL A89
Physical state	Liquid
0	Porous surfaces: ≥ 250 g/m2
Coverage	Non-porous surfaces : 150 to 250 g/m2
Packaging	12 kg can
Pail per pallet	50

## **PROPERTIES**

PROPERTIES	FLEXOCOL A89
Specific weight at 20°C (g/cm3)	1.12 ± 5%
Water solubility	Insoluble
Consistency	Viscose liquid
Minimal ambient application temperature (°C)	+ 5

## STORAGE AND HANDLING

Shelf life: Up to 10 months in original sealed containers, in cool and ventilated area. Store in a dry and well-ventilated area with temperature between 10°C and 30°C.

## STATEMENT OF RESPONSIBILITY









**ROOFS** 



TECHNICAL DATA SHEET

ANZ-TDS-37-FLEXOCOL V

## **DESCRIPTION**

**FLEXOCOL V** is a mono-component elastomeric and solvent based adhesive, liquid with low viscosity, resistant to water. **FLEXOCOL V** is used for bonding FLAGON PVC waterproofing membranes on vertical surfaces.

## **APPLICATION METHOD**

- FLEXOCOL V can be spread and levelled using a squeegee, a roll, or a similar tool and applied on the whole surface of the membrane as well as the substrate
- After verifying the stickiness of the surface, install the FLAGON PVC membrane on the prepared substrate then apply a pressure on the membrane using a metal or rubber roll
- · The setting of the adhesive is immediate while maximum adhesive level is obtained within few days

### CL FANING

• The laying tools can be cleaned with acetone or Methyl Ethyl Ketone.

## **IMPORTANT NOTES**

- Do not use **FLEXOCOL V** for bonding on polystyrene.
- Do not apply **FLEXOCOL V** on wet support.
- With a temperature below 10°C facilitate the evaporation of the solvent using hot air.

## **PACKAGING**

SPECIFICATIONS	FLEXOCOL V
Physical state	Liquid
Coverage	500 g/m2
Packaging	20 litres can
Pail per pallet	30

## **PROPERTIES**

PROPERTIES	FLEXOCOL V
Specific weight at 25°C (g/cm3)	1.18
Water solubility	Not insoluble
Consistency	Viscose liquid
Solvents	chloride hydrocarbons

## STORAGE AND HANDLING

Shelf life: Up to 6 months in original sealed containers, in cool and ventilated area. Store in a dry and well-ventilated area at room temperature.

## STATEMENT OF RESPONSIBILITY









**ROOFS** 

**PLANTER BOXES** 

**GREEN ROOFS** 

# **GEOLAND PT FR**

## **DESCRIPTION**

GEOLAND PT FR 200 is a continuous filament non-woven geotextile made from highly durable virgin polyester fibres, which are resistant to all naturally occurring soil acids and alkalis. The textile is formed through needle punching, and it is suitable for use in roofs, road & rail work, as a separation layer, drainage layer, protection and filtration works.

GEOLAND PT FR 200 non-woven geotextile is manufactured according to ISO 9001 quality standards.

## FIELD OF APPLICATION

- Separation: Prevent the transfer of particles between different layers, avoiding the contact between non compatible materials. It acts as permeable barrier only for water between soils of different structures.
- · Protection: It provides puncture resistance to waterproofing membranes.
- · Filtration and drainage: Transversal permeability allows the passage of the water through the material whilst retaining small particles.

## INSTALLATION PROCEDURE

GEOLAND PT FR 200 is loose laid without tension and must be free from folds and wrinkles; place in direct contact with the substrate avoiding any gaps or voids between the substrate and the geotextile. Continuity between sheets is maintained by simple

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## **PROPERTIES**

PROPERTIES	TEST METHOD	GEOLAND PT FR 200		
RMS R63 / TMR MRTS27 Class:	-	В		
Length	-	200 m		
Width	-	2, 3, 4 ,6 m		
TYPICAL MECHANICAL PROPERTIES Q VALUE				
Grab Tensile Strength (MD/TD)	AS 3706.2B	1050/1000 N		
Trapezoidal Tear Strength (MD/TD)	AS 3706.3	350/350 N		
CBR Burst Strength	AS 3706.4	2400 N		
G Rating	Austroads	2000		
Grab Elongation	AS 2001.2.3	>50 %		
UV Resistance	AS 3706.11	>50 %		
TYPICAL HYDRAULIC PROPERTIES MEAN				
Pore Size	AS 3706.7	<120 μm		
Permitivity	AS 3706.9	2.0 s <sup>-1</sup>		
Nominal Flow Rate @ 100mm Head	AS 3706.9	200 L/m²/sec		

## STORAGE AND HANDLING

GEOLAND PT FR 200 rolls must be stored in the delivery packaging, in a dry and protected environment.

## STATEMENT OF RESPONSIBILITY





